Date of issue for the 1st edition: 07/Oct/2020

Date of revision: 18/Nov/2024

Safety Data Sheet

Section 1. Identification of the substance/mixture and of the company/undertaking

Product identifier:

Product name: Potassium Hydroxide Reference number(SDS):39041jis_E-3

Product type:

Food additives for Japan only

*This product conform to JSFA (Japan's Specifications and Standards for Food Additives).

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the product: Materials for manufacturing (as food additives)

Uses advised against: Do not use for other purposes.

Shall be neutralized or removed before the preparation of the finished food.

Details of the supplier of the safety data sheet

Manufacturer/Supplier: JUNSEI CHEMICAL CO., LTD.

Address: 1-6, Ohmano-cho, Koshigaya-shi, Saitama 343-0844, Japan

Division: Quality Assurance Department Telephone number: +81-48-986-6161

FAX: +81-48-989-2787

e-mail address: shiyaku-t@junsei.co.jp

Section 2. Hazards identification

GHS classification and label elements of the product

Classification of the substance or mixture

HEALTH HAZARDS

Acute toxicity (Oral): Category 3 Skin corrosion/irritation: Category 1

Serious eye damage/eye irritation: Category 1

Specific target organ toxicity – single exposure: Category 1 (respiratory organs)

Specific target organ toxicity – repeated exposure: Category 1 (respiratory organs)

Aspiration hazard: Category 1

(Note) GHS classification without description: Not classified/Classification not possible

Label elements







Signal word: Danger HAZARD STATEMENT

H301-Toxic if swallowed

H314-Causes severe skin burns and eye damage

H318-Causes serious eye damage

H370-Causes damage to organs

H372-Causes damage to organs through prolonged or repeated exposure

H304-May be fatal if swallowed and enters airways

PRECAUTIONARY STATEMENT

Prevention

Do not breathe dust/fume/gas/mist/vapors/spray.

Wash contaminated parts thoroughly after handling.

Wear protective gloves, protective clothing or face protection.



Wear eye protection/face protection.

Do not eat, drink or smoke when using this product.

Response

Get medical advice/attention if you feel unwell.

Immediately call a POISON CENTER/doctor/physician.

IF exposed or concerned: Call a POISON CENTER/doctor/physician.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.

Wash contaminated clothing before reuse.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician.

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

Storage

Store locked up.

Disposal

Dispose of contents/container in accordance with local/national regulation.

Section 3. Composition/information on ingredients

Mixture/Substance selection:

Substance

Ingredient name:Potassium hydroxide

Content (%):85.0 <

Chemical formula:HKO

ENCS:1-369

CAS No.:1310-58-3

MW:56.11

EC No.:215-181-3

Note: The figures shown above are not the specifications of the product.

Section 4. First-aid measures

Descriptions of first-aid measures

General measures

Get medical advice/attention if you feel unwell.

Immediately call a POISON CENTER/doctor/physician.

Keep victim warm and quiet.

Call emergency medical service.

Do not use mouth—to—mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one—way valve or other proper respiratory medical device.

Effects of exposure (inhalation, ingestion or skin contact) to substance may be delayed.

IF INHALED

Remove person to fresh air and keep comfortable for breathing.

Give artificial respiration if victim is not breathing.

Administer oxygen if breathing is difficult.

Call a POISON CENTER/doctor/physician if you feel unwell.

IF ON SKIN (or hair)

Take off immediately all contaminated clothing. Rinse skin with water or shower.

If skin irritation or rash occurs: Get medical advice/attention.

Remove and isolate contaminated clothing and shoes.

For minor skin contact, avoid spreading material on unaffected skin.



IF IN EYES

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF SWALLOWED

Rinse mouth. Do NOT induce vomiting.

If within a few minutes after ingestion, one small glass of water may be given to drink.

Immediately call a POISON CENTER/doctor/physician.

Call a POISON CENTER/doctor/physician if you feel unwell.

Most important symptoms and effects, both acute and delayed

(Symptoms when inhalation or ingestion)

Cough. Sore throat. Burning sensation. Shortness of breath. Abdominal pain. Burns in mouth and throat. Burning sensation in the throat and chest. Nausea. Vomiting. Shock or collapse.

(Symptoms when skin and/or eye contact)

Redness of the eye. Redness of the skin. Pain. Blurred vision. Severe burns. Blisters.

Indication of any immediate medical attention and special treatment needed

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

Use appropriate extinguishing media suitable for surrounding facilities.

The product is non-flammable.

Unsuitable extinguishing media

Unsuitable extinguishing media data is not available.

Specific hazards arising from the substance or mixture

Containers may explode when heated.

Fire may produce irritating, corrosive and/or toxic gases.

Runoff from fire control or dilution water may cause pollution.

Contact with moisture or water may generate sufficient heat to ignite combustible materials.

Advice for firefighters

Specific fire-fighting measures

Evacuate non-essential personnel to safe area.

Special protective equipment and precautions for fire-fighters

Wear fire resistant or flame retardant clothing.

Wear protective gloves/protective clothing/eye protection/face protection.

Firefighters should wear self-contained breathing apparatus with a full facepiece operated in the positive pressure mode.

Section 6. Accidental release measures

Personnel precautions, protective equipment and emergency procedures

Keep unauthorized personnel away.

In case of contact with substance, immediately flush skin or eyes with running water for at least 20 minutes.

Ventilate area until material pick up is complete.

Wear proper protective equipment.

PUBLIC SAFTY: Ventilate closed spaces before entering.

Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.

EVACUATION: Spill: See the Table of Initial Isolation and Protective Action Distances for

highlighted substances. For non-highlighted substances, increase, in the downwind

direction, as necessary, the isolation distance shown under "PUBLIC SAFETY".



Environmental precautions

Avoid release to headsprings, rivers, lakes, ocean and groundwater.

Methods and materials for containment and cleaning up

Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers.

Sweep spilled substance into covered plastic containers.

Carefully collect remainder.

Preventive measures for secondary accident

Collect spillage.

Stop leak if you can do it without risk.

ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area).

Prevent entry into waterways, sewers, basements or confined areas.

Do not get water inside containers.

Keep out of low areas.

Section 7. Handling and storage

Precautions for safe handling

Preventive measures

(Exposure Control for handling personnel)

Do not breathe dust/fume/gas/mist/vapors/spray.

(Protective measures against fire and explosion)

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

(Exhaust/ventilator)

Exhaust/ventilator should be available.

(Safety treatments)

Avoid contact with skin.

Avoid contact with eyes.

Safety Measures

Wear protective gloves/protective clothing/eye protection/face protection.

Use personal protective equipment as required.

When using do not eat, drink or smoke.

Any incompatibilities

Acids, Metals, Water, Ammonium salts should not be mixed with the chemicals.

Advice on general occupational hygiene

Wash contaminated parts thoroughly after handling.

Do not eat, drink or smoke when using this product.

Wash contaminated clothing before reuse.

Storage

Conditions for safe storage

Store in a well-ventilated place. Keep container tightly closed.

Keep cool. Protect from sunlight.

Store in accordance with local/national regulation.

Store locked up.

Container and packaging materials for safe handling

Keep only in original packaging.

Do not use any metal containers.

Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See

Section 8 for exposure controls and personal protection recommendations.



Section 8. Exposure controls/personal protection

Control parameters

Control value and concentration standard value are not available in ISHA.

Adopted value

JSOH(1978) (ceiling) 2mg/m3

ACGIH(1992) STEL: C 2mg/m3 (URT, eye & skin irr)

Exposure controls

Appropriate engineering controls

Do not use in areas without adequate ventilation.

Eye wash station should be available.

Washing facilities should be available.

Individual protection measures

Respiratory protection

Select and wear respiratory protection in accordance with approved standards (e.g. JIS T8150).

Recommended respiratory protection: Self-Contained Breathing Apparatus (SCBA)

Hand protection

Wear protective gloves.

Inspect before use and replace worn or damaged gloves.

Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions.

Chemical-resistant, impervious gloves complying with an approved standard (e.g. JIS T8116) should be used.

Eye protection

Wear chemical safety goggle.

Wear eye/face protection in accordance with approved standards (e.g. JIS T8147).

Skin and body protection

Wear impervious clothing and boots in case of repeated or prolonged treatment.

Personal protective equipment for the body and skin should be selected based on the task being performed and the risks involved.

Section 9. Physical and Chemical Properties

Information on basic physical and chemical properties

Physical state: Lumps having various shapes including pellets, flakes, and rods, or powder.

Color: White Odor: Odorless

Odor threshold data is not available.

Melting point/Freezing point: 380°C

Boiling point or initial boiling point: 1324°C

Boiling range data is not available.

Flammability (gases, liquids and solids): Non-flammable

Lower and upper explosion limit/flammability limit data is not available.

Flash point: Non-flammable

Auto-ignition temperature data is not available.

Decomposition temperature data is not available.

Self-Accelerating Decomposition Temperature/SADT data is not available.

pH: ca. 13.5 $(5.611g/L, 25^{\circ}C)$

Dynamic viscosity data is not available.

Kinematic viscosity data is not available.

Solubility:

Solubility in water: 1100g/liter(25°C)

Solubility in solvent: Freely soluble in ethanol.

n-Octanol/water partition coefficient data is not available.



Vapor pressure data is not available.

Density and/or relative density: $2.04 \mathrm{g/cm} 3 (20 ^{\circ} \mathrm{C})$

Relative vapor density (Air=1) data is not available.

Relative density of the Vapor/air - mixture at 20°C (Air = 1) data is not available.

Particle characteristics data is not available.

Other information

Critical temperature data is not available.

Evaporation rate data is not available.

VOC data is not available.

Section 10. Stability and Reactivity

Reactivity

Runaway polymerization will not occur.

Chemical stability

Stable under normal storage/handling conditions.

Deliquesces.

Possibility of hazardous reactions

The solution in water is a strong base. It reacts violently with acid and is corrosive to metals such as aluminium, tin, lead and zinc. This produces a combustible/explosive gas.

Reacts with ammonium salts. This produces ammonia. This generates fire hazard. Contact with moisture and water may generate heat.

Conditions to avoid

Contact with incompatible materials.

Moisture. Air. Heating.

Incompatible materials

Acids, Metals. Water. Ammonium salts.

Hazardous decomposition products

Hydrogen gas. Potassium oxides.

Section 11. Toxicological Information

Information on toxicological effects

Acute toxicity

Acute toxicity (Oral)

[Product]

Category 3, Toxic if swallowed

[Data for components of the product]

[NITE-CHRIP]

rat LD50=273mg/kg (SIDS, 2004)

Acute toxicity (Dermal)

[Product]

Classification not possible (Insufficient data available or no data available).

[Data for components of the product]

No data available.

Acute toxicity (Inhalation)

[Product]

Classification not possible (Insufficient data available or no data available).

[Data for components of the product]

No data available.

Irritant properties

Skin corrosion/irritation

[Product]

Category 1, Causes severe skin burns and eye damage



[Data for components of the product]

[NITE-CHRIP]

rabbit/human: corrosive (SIDS, 2004; ECETOC TR66, 1995; JSOH, 1978; PATTY 6th, 2012)

Serious eye damage/irritation

[Product]

Category 1, Causes serious eye damage

[Data for components of the product]

[NITE-CHRIP]

rabbit: corrosive (SIDS, 2004; JSOH, 1978; PATTY 6th, 2012)

Sensitization

Respiratory sensitization

[Product]

Classification not possible (Insufficient data available or no data available).

[Data for components of the product]

No data available.

Skin sensitization

[Product]

Classification not possible (Insufficient data available or no data available).

[Data for components of the product]

No data available.

Germ cell mutagenicity

[Product]

Classification not possible (Insufficient data available or no data available).

[Data for components of the product]

[NITE-CHRIP]

No in vivo data available.

Reverse-mutation assay in bacteria (Ames test): Negative (SIDS, 2004)

Chromosome aberration test :Negative (SIDS, 2004)

Carcinogenicity

[Product]

Classification not possible (Insufficient data available or no data available).

[Data for components of the product]

No data available.

Reproductive toxicity

[Product]

Classification not possible (Insufficient data available or no data available).

[Data for components of the product]

No data available.

Specific target organ toxicity (STOT)

STOT-single exposure

[Product]

Category 1, Causes damage to organs

[Data for components of the product]

[NITE-CHRIP]

respiratory organs (ACGIH 7th, 2001; SIDS, 2004; PATTY 6th, 2012)

STOT-repeated exposure

[Product]

Category 1, Causes damage to organs through prolonged or repeated exposure

[Data for components of the product]

[NITE-CHRIP]

respiratory organs (ACGIH 7th, 2001)

Aspiration hazard

[Product]

Category 1, May be fatal if swallowed and enters airways



[Data for components of the product]

[NITE-CHRIP]

cat. 1; ACGIH 7th, 2001; SIDS, 2004

Section 12. Ecological Information

Ecotoxicity

Aquatic toxicity

[Product]

Classification not possible (Insufficient data available or no data available).

[Data for components of the product]

Toxicity data is not available.

Persistence and degradability

Persistence and degradability data is not available.

Bioaccumulative potential

Bioaccumulative potential data is not available.

Mobility in soil

Mobility in soil data is not available.

Other adverse effects

Ozone depleting chemical data is not available.

Section 13. Disposal considerations

Description of waste residues and information on their safe handling and methods of disposal,

including the disposal of any contaminated packaging

Waste treatment methods

Dispose of contents/container in accordance with local/national regulation.

Section 14. Transport Information

UN No., UN CLASS

UN Number or ID Number: 1813

UN Proper Shipping Name: POTASSIUM HYDROXIDE, SOLID

Class or division (Transport hazard class): 8

Packing group: II ERG GUIDE No.: 154

IMDG Code (International Maritime Dangerous Goods Regulations)

UN Number or ID Number: 1813

UN Proper Shipping Name: POTASSIUM HYDROXIDE, SOLID

Class or division (Transport hazard class): 8

Packing group: II

IATA (Dangerous Goods Regulations)

UN Number or ID Number: 1813

UN Proper Shipping Name: POTASSIUM HYDROXIDE, SOLID

Class or division (Transport hazard class): 8

Hazard labels : Corrosive Packing group : II

Environmental hazards

Marine pollutants (yes/no): no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Noxious Liquid Substances; Cat. Y

Potassium hydroxide



MARPOL Annex V - HME (Harmful to the Marine Environment)

Specific target organ toxicity - repeated exposure: cat.1

Potassium hydroxide

Section 15. Regulatory Information

Safety, health and environmental regulations/legislation specific for the substance or mixture

Labor Standards Act, Japan

Chemical substances or compounds (including alloys) causing disease (Regulation, Appended Table 1-2-4-1)

Potassium hydroxide

U.S. Toxic Substances Control Act (TSCA) Inventory

Chemicals listed in TSCA Inventory

1310-58-3

All components are listed or exempted.

Other regulatory information

We are not able to check up the regulatory information with regard to the substances in your country or region, therefore, we request this matter would be filled by your responsibility.

Regulatory information with regard to this substance in your country or in your region should be examined by your own responsibility.

Ensure this material in compliance with federal requirements and ensure conformity to local regulations.

Regulatory information in this section are limited to intentional ingredient(s), but does not contain information on non-intentional ingredients or impurities which are not informed by supplier(s).

Chemical safety assessment

Advice on safe handling for this product can be found in sections 7 and 8 of this SDS.

Section 16. Other information

GHS classification and labelling

H301-Acute toxicity, Category 3: H301 Toxic if swallowed

H314-Skin corrosion/irritation, Category 1: H314 Causes severe skin burns and eye damage

H318-Serious eye damage/eye irritation, Category 1: H318 Causes serious eye damage

H370-STOT - single exposure, Category 1: H370 Causes damage to organs

H372-STOT - Repeated exposure, Category 1: H372 Causes damage to organs through prolonged or repeated exposure

H304-Aspiration hazard, Category 1: H304 May be fatal if swallowed and enters airways

References and sources for data

Globally Harmonized System of classification and labelling of chemicals, UN

Recommendations on the TRANSPORT OF DANGEROUS GOODS 22nd edit., 2021 UN

IMDG Code, 2022 Edition (Incorporating Amendment 41-22)

IATA Dangerous Goods Regulations (65th Edition) 2024

2020 EMERGENCY RESPONSE GUIDEBOOK (US DOT)

2024 TLVs and BEIs. (ACGIH)

JIS Z 7252 : 2019 JIS Z 7253 : 2019

2023 Recommendation on TLVs (JSOH)

Notification No. 0111-1 (January 11, 2022), Chemical Hazards Control Division, Industrial

Safety and Health Department, Labour Standards Bureau, MHLW in Japan

Supplier's data/information

Chemicals safety data management system "GHS Assistant" Version 4.31 (https://www.asahi-ghs.com/)

NITE Chemical Risk Information Platform "NITE-CHRIP"

(https://www.chem-info.nite.go.jp/chem/chrip/chrip_search/systemTop)



GHS Classification Guidance for Enterprises 2019 Revised Edition (Ver. 2.1) (May. 2024, METI)

Abbreviations and acronyms

SDS (Safety Data Sheet)

LD50 (Lethal Dose, 50%)

LC50 (Lethal Concentration, 50%)

IARC (International Agency for Research on Cancer)

ACGIH (American Conference of Governmental Industrial Hygienists)

EPA (US Environmental Protection Agency)

NTP (US National Toxicology Program)

METI (Ministry of Economy, Trade and Industry in Japan)

MHLW (Ministry of Health, Labour and Welfare in Japan)

MOE (Ministry of the Environment in Japan)

JSOH (Japan Society for Occupational Health)

ISHA (Industrial Safety and Health Act in Japan)

CSCL (Chemical Substances Control Law in Japan)

EU (European Union)

EC50 (Effective Concentration, 50%)

NOEC (No Observed Effect Concentration)

BOD (Biochemical Oxygen Demand)

COD (Chemical Oxygen Demand)

BCF (Bioconcentration Factor)

anh (anhydride)

General Disclaimer

This data sheet was created based on the information we currently have and may be revised according to new information. In addition, the precautions apply only to normal handling, and in the case of special handling, please make adequate countermeasure to maintain your safety.

The data given here is based on current knowledge and experience. The purpose of this Safety Data Sheet is to describe the products in terms of their safety requirements. The data does not signify any warranty with regard to the products' properties.

The GHS classification data given here is based on current Data published in Japan (National Institute of Technology and Evaluation (NITE) Chemical Risk Information Platform (NITE-CHRIP), up to FY2023).